1. Product and Company Identifaction

Product Name	PHPA Polymer Liquid
Part Number	RXSOL-34-8186-025

Company Details:

RX MARINE INTERNATIONAL
105, A wing , BSEL , TECH PARK.
VASHI ,NEW BOMBAY 400703 INDIA

Branch : Kandla, Mumbai , Chennai, Vizag, Kolkata, UAE , OMAN , CANADA and KENYA

Phone	+91 22 20871200 - 1400
Fax	+91 22 27612100 :::AOH :0091 9821214367
Email	mail@rxmarine.com
Website	www.rxmraine.com

2. Composition / Information on ingredients

Chemical Name	CAS	EC number	Weight	Formula
2-Acrylamido 2-methylpropanesulfonic Acid	15214-89-8	239-268-0	10-20	$C_7H_{13}NO_4S$
Proprietory Blend with Catlyst	---	---	30-40	---

3. Hazards Identification

Signal Word	Danger
Hazard Statements	H302 + H332 Harmful if swallowed or if inhaled. H318 Causes serious eye damage. H335 May cause respiratory irritation.
Precautionary statements	P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P280 Wear eye protection/ face protection. P301 + P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Classification of the substance or mixture	Not a hazardous substance or mixture according to Regulation (EC) No 1272/2008.
Supplemental Hazard Statements	None.
Other hazards	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

4. First Aid Measures

General advice	Show this material safety data sheet to the doctor in attendance.
If inhaled	After inhalation: fresh air.
Eye Contact	After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist. Remove contact lenses.

Swallowed	After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.
Skin Contact	In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.
Inhalation	Remove patient to fresh air, keep warm and at rest and get medical assistance in necessary.
Ingestion	Rinse mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor or Poison Control Center immediately.
Most important symptoms and effects, both acute and delaye	The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11
Indication of any immediate medical attention and special treatment needed	No data available

5. Fire-fighting Measures

Flammability	May be combustible at high temperature.
Suitable extinguishing media	Water Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	For this substance/mixture no limitations of extinguishing agents are given.
Special hazards arising from the substance or mixture	Carbon oxides Nitrogen oxides (NOx) Sulfur oxides Combustible. Fire may cause evolution of: nitrogen oxides, Sulfur oxides Development of hazardous combustion gases or vapours possible in the event of fire.
Further information	Suppress (knock down) gases/vapors/mists with a water spray jet. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Hazardous combustion products	Fire may cause the evolution of Sulphur oxides, nitrogen oxides.
Advice for firefighters	In the event of fire, wear self-contained breathing apparatus.
Protective Equipment	Use personal protective equipment.
Specific Hazards Arising from the Chemical	Has a fire-promoting effect due to the release of oxygen. Ambient fire may liberate hazardous vapours.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures	Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.
Spillage	Oxidizing material. Stop leak if without risk. Avoid contact with a combustible material (wood, paper, oil, clothing...). Keep substance damp using water spray. Do not touch spilled material. Prevent entry into sewers, basements or confined areas dike if needed. Eliminate all ignition sources. Call for assistance on disposal.
Personal Protection	Advice for non-emergency personnel: Avoid inhalation of dusts. Evacuate the danger area, observe emergency procedures, consult an expert. Advice for emergency responders: Protective equipment see section 8.
Enviromental Precaution	Do not let product enter drains.
Methods and materials for containment and cleaning	Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

7. Handling and Storage

Advice on protection against fire and explosion	Provide appropriate exhaust ventilation at places where dust is formed.

Incompatible materials	Keep away from alkalis, strong oxidizing agents and metals. Provide containment walls of adequate capacity to hold any accidental spills.
Hygiene measures	Change contaminated clothing. Preventive skin protection recommended. Wash hands after working with substance. For precautions see section 2.2.
Precautions for safe handling	Work under hood. Do not inhale substance/mixture.
Conditions for safe storage, including any incompatibilities	Store the container tightly closed in a dry, cool and well-ventilated place. Store apart from foodstuff containers or incompatible materials.
Storage conditions	Tightly closed. Dry. Recommended storage temperature see product label.
Storage class	Storage class (TRGS 510): 13: Non Combustible Solids
Specific end use(s)	Apart from the uses mentioned in section 1.2 no other specific uses are stipulated
Advice on general occupational hygiene	Advice on safe handling Observe label precautions. Change contaminated clothing. Wash hands after working with substance.
Requirements for storage	Keep in cool and store under shade.

8. Exposure controls and personal protection

Exposure controls	No specific additional engineering controls are required. Provide good natural or artificial ventilation.
Engineering Control	Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.
Eye/face protection	Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Tightly fitting safety goggles
Body Protection	Protective clothing
Skin protection	This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Full contact Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L This recommendation applies only to the product stated in the safety data sheet, supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de). Splash contact Material: Nitrile rubber Minimum layer thickness: 0,11 mm Break through time: 480 min Material tested:KCL 741 Dermatril® L
Respiratory protection	Required when dusts are generated. Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system. Recommended Filter type: Filter type P2 The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.
Other Protection Measure	Handle in accordance with good industrial hygiene and safety practice.
Control of environmental exposure	Do not let product enter drains.

9. Physical and chemical properties

PARAMETERS	SPECIFICATIONS
Appearance	Viscous Liq Clear Colourless To Loght Yellow Liquid
Non-Volatile Matter	99.0 % Min.
Colour APHA (25% Aq.solution)	100 Max.
Iron	10 ppm Max.
Inhibitor (MMEHQ)	65-90 ppm
Charge	Anionic
Sp. Gravity	1.05 to 1.1

Odour	No data available
Odor Threshold	Not Applicable
Boiling Point	No data available
Flash Point	No data available
Evaporation Rate	Not Applicable
Flammability (solid, gas)	No data available
Explosive limits	No Data Available
Upper/lower flammability or explosive limits	No data available
Autoignition temperature	> 400 °C at 1013,250 hPa
Decomposition temperature	No data available
Viscosity,kinematic	No data available
Vapour pressure	< 0,1 hPa at 25 °C
Relative Vapour Density	No data available
Freezing point	No data available
Specific Gravity	No data available
Partition coefficient	3,7 at 20 °C
Explosive properties	No data available
Solubility	Fully Soluble
Ignition temperature	No information available.
Particle characteristics	No data available

10. Stability and reactivity

Reactivity	The following applies in general to flammable organic substances and mixtures: in correspondingly fine distribution, when whirled up a dust explosion potential may generally be assumed.
Stability	The product is chemically stable under standard ambient conditions (room temperature) . Contains the following stabilizer(s): hydroquinone monomethyl ether (0,0002 %)
Possibility of hazardous reactions	Violent reactions possible with: Strong oxidizing agents strong alkalis with Water polymerization
Conditions to avoid	No data available
Incompatible materials	No data available
Hazardous Polymerization	In the event of fire: see section 5

11. Toxicological information

Acute toxicity	Acute toxicity estimate Oral - 1.831 mg/kg (Calculation method) LD50 Oral - Rat - male - 1.830 mg/kg (OECD Test Guideline 401) Acute toxicity estimate Inhalation - 4 h - 1,51 mg/l - dust/mist(Calculation method) Acute toxicity estimate Inhalation - 1,51 mg/l - dust/mist (Expert

	judgment) Symptoms: Possible damages:, mucosal irritations Dermal: No data available
Skin corrosion/irritation	Skin - Rabbit Result: No skin irritation - 24 h Remarks: (ECHA)
Serious eye damage/eye irritation	Eyes - Rabbit Result: Eye irritation Remarks: (ECHA)
Respiratory or skin sensitization	Buehler Test - Guinea pig Result: negative Remarks: (ECHA)
Carcinogenicity	No data available
Germ cell mutagenicity	Test Type: Mutagenicity (mammal cell test): chromosome aberration. Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 473 Result: Positive results were obtained in some in vitro tests. Test Type: Ames test Test system: Escherichia coli/Salmonella typhimurium Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 471 Result: negative Test Type: In vitro mammalian cell gene mutation test Test system: Chinese hamster ovary cells Metabolic activation: with and without metabolic activation Method: OECD Test Guideline 476 Result: negative Test Type: Chromosome aberration test Species: Rat Cell type: Bone marrow Application Route: Oral Method: OECD Test Guideline 475 Result: negative
Reproductive toxicity	No data available
Specific target organ toxicity - single exposure	Inhalation - May cause respiratory irritation. - Lungs Remarks: Classified according to Regulation (EU) 1272/2008, Annex VI (Table 3.1/3.2)
Special Remarks on other Toxi Effects on Humans	Eyes - Rabbit Result: No eye irritation (OECD Test Guideline 405)
Additional Information	Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., Cough, Shortness of breath, Headache, Nausea, To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated. Other dangerous properties can not be excluded. Handle in accordance with good industrial hygiene and safety practice.

12. Ecological information

Persistence and degradability	Biodegradability aerobic - Exposure time 44 d Result: < 10 % - Not readily biodegradable.
Bioaccumulative potential	No data available
Toxicity to fish	Static test LC50 - Lepomis macrochirus (Bluegill sunfish) - 170 mg/l - 96 h (US-EPA)
Toxicity to daphnia and other aquatic invertebrates	Static test EC50 - Daphnia magna (Water flea) - 340 mg/l - 48 h (US-EPA)
Toxicity to algae	Static test NOEC - Pseudokirchneriella subcapitata - 2.000 mg/l - 96 h (OECD Test Guideline 201)
Toxicity to bacteria	Respiration inhibition NOEC - activated sludge - 1.000 mg/l - 3 h (OECD Test Guideline 209)
Mobility in soil	No Information available
Results of PBT and vPvB assessment	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Endocrine disrupting properties	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Other adverse effects	Discharge into the environment must be avoided.

13. Disposal considerations

Disposal methods	The material can be disposed of by removal to a licensed chemical destruction plant or by controlled incineration with flue gas scrubbing. Do not contaminate water, foodstuffs, feed or seed by storage or disposal. Do not discharge to sewer systems.

Contaminated packaging	Dispose of as unused product.
Waste treatment Method	See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

14. Transport information

UN number	ADR/RID: IMDG: IATA:
UN proper shipping name	ADR/RID: IMDG: IATA:
Transport hazard class(es)	ADR/RID: IMDG: IATA:
Packaging group	ADR/RID: IMDG: IATA:
Environmental hazards	ADR/RID: No IMDG: No IATA: NO
Special precautions for user	Tunnel restriction code : (C/E)
Further information	Not classified as dangerous in the meaning of transport regulations.
Transport in bulk according to IMOinstruments	No data available

15. Regulatory information

Inventory status	Components are on the following inventories: Polymaleic acid: - US TSCA, Canadian DSL, EU EINECS, Australian AICS, Korean, Philippine PICCS and Chinese Xi irritant R 36/38 Irritant to eyes & skin R 41 Risk of serious damage to eyes S24/25 Avoid contact with skin and eyes S26/28 In case of contact eyes & skin, rinse with plenty water and seek medical advice Section 312/313: Not listed. Not listed under California proposition 65.
Safety, health and environmental regulations/legislation specific for the substance or mixture	This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.
Other regulations	Observe work restrictions regarding maternity protection in accordance to Dir 92/85/EEC or stricter national regulations where applicable. Take note of Dir 94/33/EC on the protection of young people at work.
Chemical Safety Assessment	For this product a chemical safety assessment was not carried out

16. Other information

Other Information	The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, express or implied, with respect to such information, and weassume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential or exemplary damages, howsoever arising, even if Rx Marine International has been advised of the possibility of such damages. DISCLAIMER OF LIABILITY :The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This MSDS was prepared and is to be used only for this product. If the product is used as a component in another product, this MSDS information may not be applicable.

PARAMETERS	SPECIFICATIONS
Appearance	Viscous Liq Clear Colourless To Loght Yellow Liquid
Non-Volatile Matter	99.0 % Min.
Colour APHA (25% Aq.solution)	100 Max.
Iron	10 ppm Max.
Inhibitor (MMEHQ)	65-90 ppm
Charge	Anionic
Sp. Gravity	1.05 to 1.1