

1. Product and Company Identification

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Product Name: Vanadium Inhibitor Carboxylate
Part Number: RXSOL-81-1770-240

Company Details:
RX MARINE INTERNATIONAL
105, A wing , BSEL , TECH PARK.
VASHI , NEW BOMBAY 400703 INDIA

Branch : Kandla, Mumbai, Chennai, Vizag, Kolkata, UAE OMAN

Phone +91 22 20871200 - 1400
Fax +91 22 27612100 :::AOH :0091 9821214367
Email 123@rxmarine.com
Website www.rxmarine.com

2. Composition / Information on ingredients

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Name of Substance	Cas Number	Weight %
Magnesium Oxide	1309-48-4	30 - 60
Magnesium Carboxylates Blend	Trade secret.	10 - 30
Hydrotreated Naphthenic Distillates	64742-52-5	10 - 30
Heavy Aromatic Naphtha	64742-94-5	10 - 30
Asphalt	8052-42-4	1 - 5
Naphthalene	91-20-3	1 - 5

3. Hazards Identification

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Physical State	Liquid
Odour	Aromatic Hydrocarbon
Colour	Dark Brown
OSHA/HCS status	This material is considered hazardous by the OSHA (29 CFR 1910.1200).
Emergency overview	<p>Warning.</p> <p>COMBUSTIBLE LIQUID AND VAPOR. INHALATION OF VAPOR MAY CAUSE DROWSINESS AND NAUSEA AND MAY DAMAGE THE RESPIRATORY TRACT, EYE AND SKIN IRRITANT. VAPOR CAN ENTER LUNGS AND CAUSE DAMAGE. CAN CAUSE TARGET ORGAN DAMAGE, BASED ON AFFECTS. CONTAINS MATERIAL WHICH MAY CAUSE ALLERGIC REACTIONS.</p>

4. First Aid Measures

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Eye Contact	Get medical attention immediately. Immediately occasionally lifting the upper and lower eyelids.
Skin Contact	In case of contact, immediately flush skin with contaminated clothing and shoes. Wash clothing medical attention immediately.

Inhalation:	Move exposed person to fresh air. If not breathing, provide artificial respiration or oxygen by trained personnel. Get medical attention immediately.
Ingestion	Wash out mouth with water. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Protection of first-aiders	No action shall be taken involving any personal protective equipment. If the rescuer and the victim are still present, the rescuer should wear an appropriate respirator. If the product is dangerous to the person providing aid to the victim, the rescuer should wear appropriate clothing and gloves. Remove contaminated clothing and gloves.
Additional information	If product is ingested and vomiting occurs, do not induce further vomiting. Prevent aspiration into the lungs.

5. Fire-fighting Measures

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Flammability of the Product	Combustible liquid. In a fire or if heated, a pressure vessel may burst, increasing the risk of a subsequent explosion. The vapor/gas may be flammable. Vapors may accumulate in low or confined areas and flash back.
Suitable extinguishing media	Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	Do not use a solid water stream or jet.
Hazardous thermal decomposition products	Carbon Dioxide, Carbon monoxide, metal Oxide/oxide.
Special protective equipment for fire-fighters	Fire-fighters should wear appropriate protective equipment with a full face-piece operated in positive pressure mode.

6. Accidental Release Measures

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Personal Protection	No action shall be taken involving any personal protective equipment. Keep unnecessary and unprotected personnel from entering the spill area. Shut off all ignition sources. No flares, smoking or open flames. Provide adequate ventilation. Wear appropriate respirator and personal protective equipment (see Section 8).
Environmental precautions	Avoid dispersal of spilled material and runoff into drains.
Small spill	Stop leak if without risk. Move containers from spill area using tools and explosion-proof equipment. Dispose of in accordance with local regulations.
Large spill	Stop leak if without risk. Move containers from spill area and do not allow product to reach sewage system or waterways. Notify local environmental authorities. (See section 12 for environmental information). Absorb spillage with noncombustible, absorbent material and place in container for disposal according to local regulations. Use explosion-proof equipment. Dispose of via a licensed contractor. This material may pose the same hazard as the spill. See section 13 for waste disposal information and section 13 for waste disposal.

7. Handling and Storage

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Handling	Put on appropriate personal protective equipment (see section 8). Do not eat, drink or smoke in areas where this material is handled. Wash hands before eating, drinking and smoking. Do not get in eyes.
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or mist. Do not ingest. Use only with adequate ventilation. Use only with flame or any other ignition source. Use explosion-proof equipment (handling) equipment. Use non-sparking tools. Avoid static discharges. To avoid fire or explosion, dissipate static charges from bonding containers and equipment before transfer. Static charges can be hazardous. Do not reuse container.

Storage

Store in accordance with local regulations. Store in a dry, well-ventilated area, away from incompatible materials. Separate from oxidizing materials. Keep away from heat. Containers that have been opened must be carefully closed and stored in unlabeled containers. Use appropriate containment.

Hygiene measures

Immediately change contaminated clothing. Apply hand protection when working with substance.

8. Exposure controls and personal protection

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Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling
Ingredients:	List name	ppm	mg/m ³	Other	ppm	mg/m ³	Other	ppm
Magnesium oxide	USACGIH	--	10	--	--	--	--	--
	OSHAPEL	--	15	--	--	--	--	--
	OSHAPEL 1989	--	10	--	--	--	--	--
	USACGIH	--	5	--	--	--	--	--
Hydrotreated naphthenic distillates	OSHAPEL	--	5	--	--	--	--	--
	OSHAPEL	--	0.5	--	--	--	--	--
	USACGIH	--	0.5	--	--	--	--	--
Asphalt, as benzene soluble aerosol	USACGIH	10	52	--	15	79	--	--
	OSHAPEL	10	50	--	--	--	--	--
	OSHAPEL 1989	10	50	--	18	75	--	--
Naphthalene								

Form

[a]Inhalable fraction [b]Total particulates [c]Inhalable Particulate. Mass TLVs (IPM) TLVs for those materials that may be inhaled into the respiratory tract.

Recommended monitoring procedures

Consult local authorities for acceptable exposure limits. Only components of this product with established exposure limits are shown. If OSHA permissible exposure levels are shown, these are the limits for subsequent OSHA regulatory actions. Although these limits are not enforceable by OSHA, the U.S. Court of Appeals, Baker Hughes recommends that these limits be used for exposure control and protection.

Engineering measures

If this product contains ingredients with exposure limits, engineering controls may be required to determine the effective controls and/or the necessity to use respiratory protective equipment.

Hygiene measures

Use only with adequate ventilation. Use process controls to keep worker exposure to airborne concentrations as low as possible. Use explosion-proof ventilation equipment.

Personal protection

Wash hands, forearms and face thoroughly after handling. Use a hand wash and dry hands before using the lavatory and at the end of the working day. If hands are close to the workstation location, take off contaminated clothing.

Respiratory

If a risk assessment indicates it is necessary, use respirators that are appropriate for the exposure levels, the hazards of the product and the work environment.

Hands

Chemical-resistant gloves: Nitrile or Neoprene gloves.

Eyes

Wear chemical safety goggles. When transferring



Gloves Suit

9. Physical and chemical properties

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Physical state	Liquid
Flash point	Closed cup: 67.2°C (153°F) [SFCC]
Auto-ignition temperature	Not available.
Flammable limits	Not available
Color	Brown. [Dark]
Odor	Brown. [Dark]
pH	9.4
	5% of product in 75% water / 25% isopropanol solution
Boiling/condensation point	Not available.
Initial Boiling Point	: 178°C (352.4°F)
Melting/freezing point	Not available
Relative density	1.31 (15.6°C)
Density	10.91 (lbs/gal)
Vapor density	>1 [Air = 1]
Odor threshold	Not available.
Evaporation rate	Not available
VOC	301 g/l
Viscosity	Dynamic (15.6°C): 64 cP
Solubility (Water)	Insoluble
Vapor pressure	Not available
Pour Point	-42.8°C (-45°F)
Partition coefficient : (LogKow)	Not available.

10. Stability and reactivity

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Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	Reactive or incompatible with the following materials: oxidizing materials.
Hazardous Decomposition Products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous Polymerization	Under normal conditions of storage and use, hazardous polymerization will not occur.

11. Toxicological information

Carcinogenicity Classification					
Product/ingredient name	ACGIH	IARC	EPA	NIOSH	
Magnesium oxide	A4	-	-	-	
Hydrotreated naphthenic distillates	A4	-	-	-	
Asphalt	A4	3	-	+	
Naphthalene	A4	2B	-	-	

Chronic toxicity Remarks

Magnesium oxide

Magnesium oxide is a component of this product at a low level with chronic exposures up to 120 mg/m³ (Pazynic, et al, 1984).

Magnesium carboxylates

Not available.

Hydrotreated naphthenic distillates

Distillates, petroleum, hydrotreated heavy naphtha to 398 - 480 g/kg of mildly hydrotreated heavy developed tumors at the site of application. The Animal Inadequate Evidence.

Heavy aromatic naphtha

Not available.

Asphalt

Asphalt is a component of this product. Chronic Several investigators have suggested that repeated risk for various types neoplasms (rapid abnormal 1988; Hansen, 1989; Austin et al, 1987).

Naphthalen

This product contains naphthalene. A National evidence to support carcinogenicity of naphthalene on 2-year inhalation studies in which the test animals were exposed to naphthalene caused significant increases (NTP TR-500). The relevance of the rodent findings to humans is questionable.

Naphthalene has caused hemolytic anemia, jaundice (Tsyrkunov & Yakovleva, 1985), possible neurotoxicity (Baetjer, 1978) in humans.

Increased lung aveolar adenomas were seen in months (ACGIH, 1992).

Naphthalene crosses the placenta leading to maternal oxygen), and/or hemolytic anemia, conditions of liver and kidney damage has also been seen with

Peripheral lens opacities occurred in 8 of 21 workers for 5 years, but cataracts have not been reported. International Agency for Research on Cancer (IARC) has sufficient evidence for carcinogenicity in exposed humans. Accordingly, IARC has classified vinyl chloride as a group 1 carcinogen.

12. Ecological information

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Aquatic ecotoxicity

Product/ingredient name	Result	Species
Naphthalene	Acute EC50 1.96 mg/L Fresh Water	