1. Product and Company Identifaction

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Product Name Passivate - 1

Product Type RXSOL-68-6806-005

Company Details:

RX MARINE INTERNATIONAL 105, A wing , BSEL , TECH PARK. VASHI ,NEW BOMBAY 400703 INDIA

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Email <u>mail@rxmarine.com</u>

2. Composition / Information on ingredients

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PREPARATION:

Chemical identity:

Colourless acid solution with corrosive properties.

INFORMATION ON IGREDIENTS:

CLASIFICATION ACCORDING TO REGULATION 67/548/EEG OR 1999/45/EG

Hazardous components,	CAS No.	EC No.	Contents	Hazard symbol/
chemical name, formula			weight-%	Risk phrase*
Phosphoric acid, H3PO4	7 6 6 4 - 3 8 - 2	231-633-2	16	C, R34
Alcohols, C11-14-iso-,	78330-21-9	-	3-5	Xn, R22, 41
C13-rich, ethoxylated				

CLASIFICATION ACCORDING TO REGULATION (EG) no 1272/2008

Hazardous components, chemical name, formula	CAS No.	EC No.	Contents weight-%	Hazard category	Hazard statements cod
Phosphoric acid , H3PO4	7 6 6 4 - 3 8 - 2	231-633-2	16	1 1B	H290 H314
Alcohols, C11-14-iso-, C13-rich, ethoxylated	78330-21-9	-	3-5	1 4	H318 H302

^{*}The full texts of the phrases are shown in section 16.
Additional information Classification according to directive 67/548/EEC.
Symbols and risk phrases are for concentrated substances.

3. Hazards Identification

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CLASSIFICATION:

Health hazard in case of accidental exposure (R-phrases): The product is classified as corrosive. Risk for injuries on skin and

mucous membranes.

Environmental effects: Will reduce pH in water. Must be neutralised. See also section 12.

Physical and chemical risks: When heated phosphorus gases and hydrogen can be emitted.

LABEL ELEMENTS Corrosive

Hazard symbols:

Risk phrases:

R 34
Safety phrases:

S 1/2
S 26

S 26 S 28 S 36/37/39 S 45

OTHER HAZARDS Not known

4. First Aid Measures

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DESCRIPTION OF FIRST AID MEASURES AND INDICATION OF INMEDIATE AND SPECIAL TREATMENT NEEDED:

Inhalation: Remove to fresh air. Keep victim lying down, quiet and warm. Rinse nose

and mouth with water. Might require assistance with breathing. Seek

medical care even if only slight discomfort occurs.

Ingestion: Drink at once milk or water. Seek medical care.

Skin contact: Rinse immediately with plenty of water, seek medical care.

Eye contact: Protect intact eye. Rinse immediately with plenty of water for at least 15

minutes and seek immediate medical care (eye specialist). Keep rinsing

during transport.

SYMPTOMS ACUTE AND DELAYED Not known

5. Fire-fighting Measures

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EXTINGUISHING MEDIA The most appropriate media to extinguish surrounding fire is depending

on what is burning.

SPECIAL HAZARDS ARISING FROM THE MIXTURE

The Pickling Fluid will emit toxic fumes and phosphoric oxides when

Chemical exposure risks caused by released gases/vapours: exposed to heat/fire.

ADVICE FOR FIREFIGHTERS: Fluid is non-flammable. Bottles close to fire should be removed or cooled

with water.

Protective clothing for firemen: Appropriate protective acid-resistant clothing should be used.

Breathing protection: Gas mask with filter according to CEN (Central European Norms).

How to clean or destroy soiled fire equipment: Thoroughly wash with water.

6. Accidental Release Measures

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Personal precautions: Avoid direct contact. If there is still a risk of direct contact or stench

protect with some form of acid-resistant material. Wear eye protection, skin protection, rubber gloves and breathing apparatus. Keep working

area well ventilated.

ENVIRONMENTAL PRECAUTIONS: Prevent spillage from entering sewage or public waters or nature.

Spillage (water, air, soil):

Danger of fire/explosion:

METHODS AND MATERIAL FOR CONTAINMENT AND

CLEANING UP:

Methods for cleaning up:

Neutralise with Avesta Neutralising Agent or a strong alkaline compound i.e. slaked lime.Embank with sand. Arrange for pick up. Rinse with plenty

of water.

Spillage should be picked up and disposed of in full compliance with

federal, state and local regulations as acid waste.

REFERENCE TO OTHER SECTIONS Handling and storage section 7, exposure control/personal protection

section 8 and disposal considerations section 13.

7. Handling and Storage

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PRECAUTIONS FOR SAFE HANDLING:

Technical measures: Working place and methods should be worked out in order to avoid direct

> contact. Work and storage area should be well ventilated. A closed rinse water system with filtration and reuse of clear water is recommended.

To prevent fire and explosion: Bottles close to fire should be removed or cooled with water.

Precautions: Avoid fume generation and accumulation by using in a well-ventilated

area. Use in areas having local exhaust and general ventilation.

Emergency eyewash and safety shower must be available at the working

place.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES:

Technical measures: Storage room should be kept separate, cool, dry, well ventilated and

closed to unauthorised persons.

Incompatible products: Not applicable.

Storage conditions: Keep containers securely closed when not in use and in an upright

position. Store in areas where temperature remains between 0-30 oC at all

Packaging materials: Package must be of acid resistant plastic material.

SPECIFIC END USES See section 1. Contact the manufacturer for more information.

8. Exposure controls and personal protection

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CONTROL PARAMETERS:

Phosphoric acid:

EU: IOEL 1,0 mg/m3 (8 hr), 2,0 mg/m3 (15 min)

EXPOSURE CONTROLS:

Gas mask with a filter according to CEN (Central European Norms) Respiratory protection:

Hand protection: Acid resistant rubber gloves, i.e. Butyl and Nitrile rubber.

Eye protection: Face shield.

Skin and body protection: Rubber boots and acid resistant clothes, which covers all body parts

exposed to splashes.

Specific hygienic measures: Do not inhale fumes, avoid contact with eyes, skin and clothes. It is not

allowed to eat, drink and smoke at workplace.

See section 6 and 7. Environmental exposure controls:

9. Physical and chemical properties

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INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES:

Physical state (form, colour, smell) at 20oC:	Transparent liquid with a slight smell.
Boiling point:	80-100oC
Flash point / Explosion properties:	Not applicable
Specific temperatures:	Solid-fluid 0oC, Fluid-gas 80-100oC
Vapour pressure at 20oC:	< 0.01 kPa
pH:	0,6 at 20oC
Density:	1.1 g/cm3 at 20oC
Solubility in water at 20oC:	100 weight %

10. Stability and reactivity

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REACTIVITY

Reacts vigorously with alkaline substances

CHEMICAL STABILITY

POSSIBILITY OF HAZARDOUS REACTIONS

CONDITIONS TO AVOID

INCOMPATIBLE MATERIALS

HAZARDOUS DECOMPOSITION PRODUCTS

Stable under normal conditions.

Polymerization will not occur

Avoid high temperatures, must not be exposed to direct sunshine. When

heated, phosphoric gases will be emitted.

Contact with alkaline compounds causes a heavy exothermic reaction with

heat development.

Will emit phosphoric gases and hydrogen gas.

11. Toxicological information

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INFORMATION ON TOXICOLOGICAL EFFECTS:

Acute toxicity LD50 rat oral 1530 mg/kg (Phosphoric acid) Effects on the skin: Will irritate, burn and may cause wounds.

Effects on the eyes: Fumes may cause irritation. Splashes can cause serious damage to the eye. After ingestion: May cause damage to mucous membranes, pain, vomiting and diarrhoea. Inhalation of fumes or mist might cause aches, cough and difficulty in Upon inhalation

breathing. Risk for pulmonary oedema.

OTHER RELEVANT INFORMATION:

CMR-effects: Not known

12. Ecological information

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PERSISTENCE AND DEGRADABILITY

BIOACCUMULATIVE POTENTIAL

MOBILITY IN SOIL

RESULTS OF PBTAND vPvB ASSESSMENT

OTHER ADVERSE EFFECTS

No data

The product is not regarded as bioaccumulative.

The product can hike down to the groundwater.

Non-current

The product is soluble in water and in its concentrated form will lower the

pH of ground water.

13. Disposal considerations

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WASTE TREATMENT METHODS:

Discarded product and related waste is hazardous waste. Alloting of EWC-Methods of disposal the product:

code should be made on the basis of the source causing the waste.

Suggested EWC-code is 11 01 05* Pickling acids.

Waste from residues: Contaminated residues i.e. wastewater must be neutralised and heavy

metals from the process should be removed and these constitute

hazardous waste.

Contaminated packing: Rinse with plenty of water.

Additional information: Effluent must be separated and disposed of as acidic waste. A filtration

> system for rinse water is recommended. Consult with your local authorized and licensed waste disposal agency and ministry of

environment for instructions and procedures for approved waste disposal.

14. Transport information

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UN-Classification No:

3264

UN PROPPER SHIPPING NAME

CORROSIVE LIQUID, ACIDIC, INORGANIC N.O.S. (phosphoric

acid)

TRANSPORT HAZARD CLASS(ES):

Classification Code: C1
PACKING GROUP III

IMDG (Sea): Class 8 EmS F-A, S-B

Marine Pollutant: No

ADR/RID (road, rail): Class 8

Tunnel restriction code:

(E)

IATA/DGR (air): Class 8

ADDITIONAL INFORMATION The product is to be transported according to dangerous goods

regulations.

15. Regulatory information

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SAFETY, HEALTH AND ENVIRONMENTAL REGULATIONS

Regulations:

1907/2006/EC, 1272/2008/EC Table 3.1, 67/648/EEC, EWC 2000/532/EC

Other regulations:

IMDG ADR/RID IATA/DGR

Chemical Safety Assessment:

Has not been carried out for this product (or substances in the preparation).

16. Other information

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The information provided about the product on this Safety Data Sheet has been compiled from knowledge of the individual constituents. The data given here is based on current knowledge and experience. This Safety Data Sheet describes the product in terms of safety requirements and does not signify any warranty with regard to the product's properties. The data given here only applies when product used for proper application(s). The product is not sold as suitable for other applications usage in such may cause risks not mentioned in this sheet. Do not use for other application(s) without seeking advice from manufacturer.